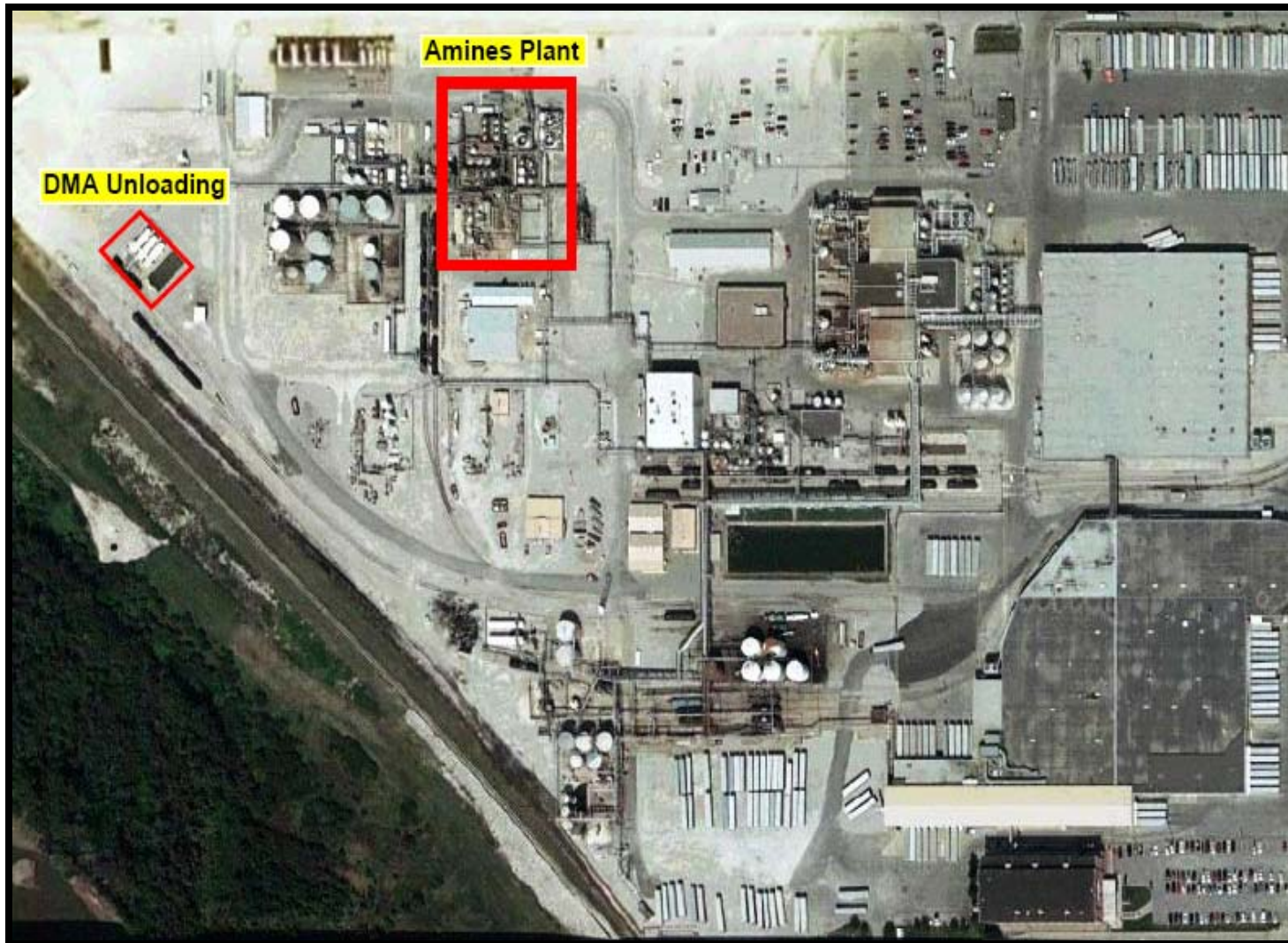


Tertiary Amines Plant

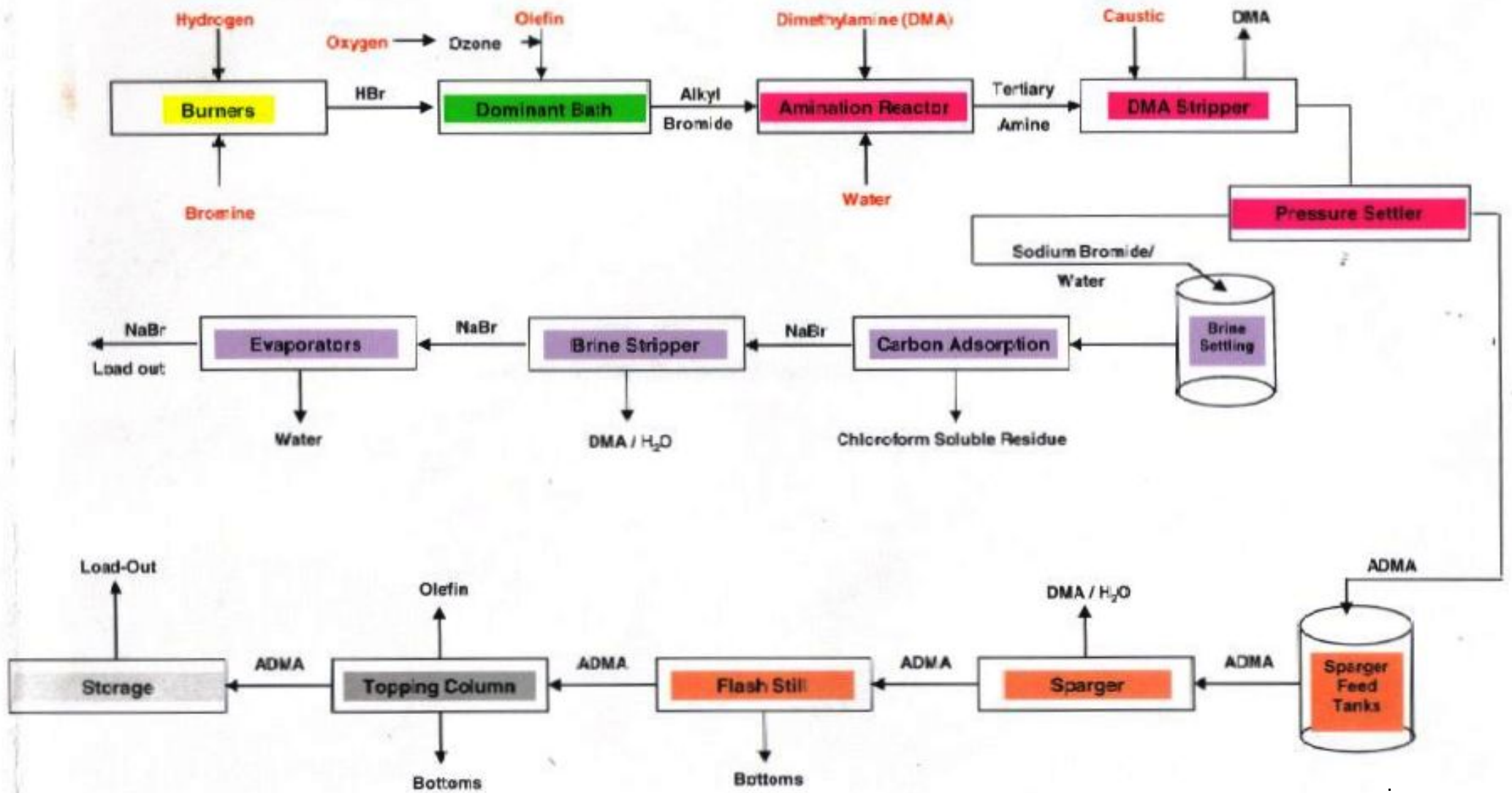


Footprints:

| | |
|--------------------|-------------|
| Overall Plant | 210' x 220' |
| DMA Unload/Storage | 90' x 60' |

Process Flow Diagram

Amines Department Block Diagram



Site Plot Plan

